



Material - BS 3100 Grade 332C15

Standard Specification for Steel Castings for General Engineering Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - BS 3100 Grade 332C15 Steel Castings for General Engineering Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.080 max.	As Cast or Annealing or Normalizing or Hardening and Tempering	
Silicon	Si %	1.500 max.		
Manganese	Mn %	1.500 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	21.000 - 27.000		
Molybdenum	Mo %	1.750 - 3.000		
Nickel	Ni %	4.000 - 7.000		
Other	Ot %	0.100 - 0.250		
Iron	Fe %	Balance	Mechanical Properties Tensile Strength in Mpa 640 min. Yield Strength in Mpa 430 min. Elongation in % 30 min. Reduction of Area in % - Hardness in BHN - Impact in Joule 25 J @ RT	
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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